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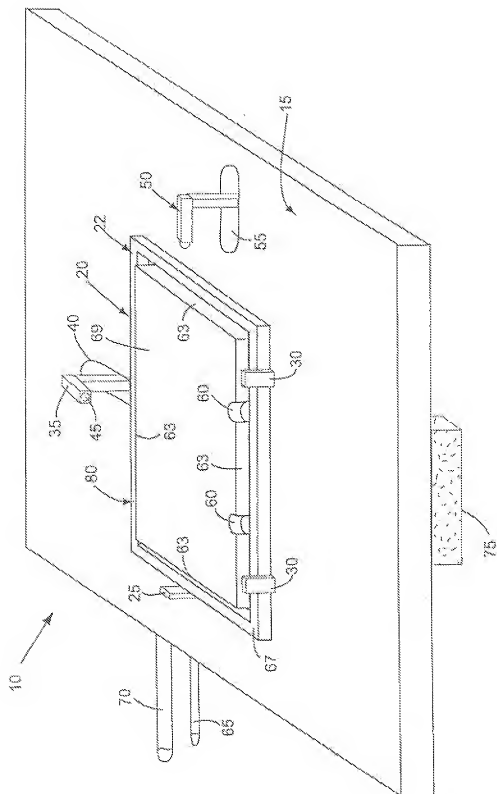
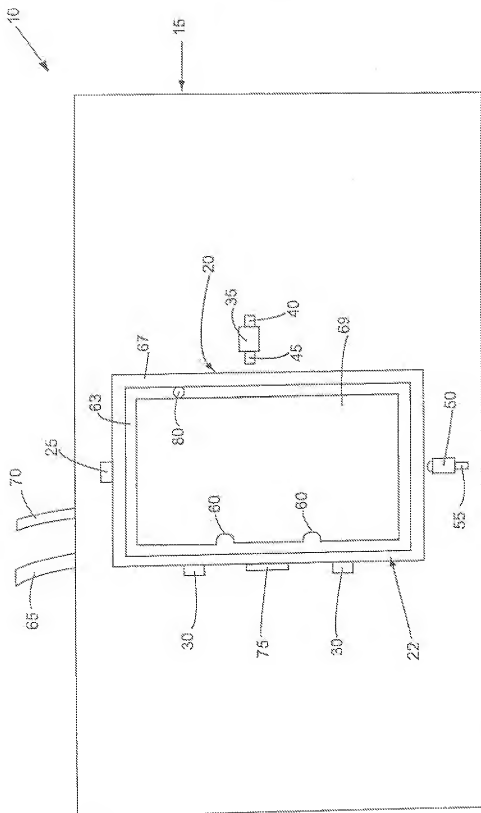


Fig. 1

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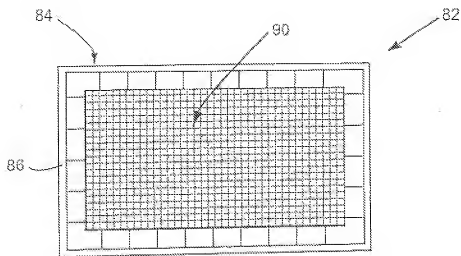


Fig. 3

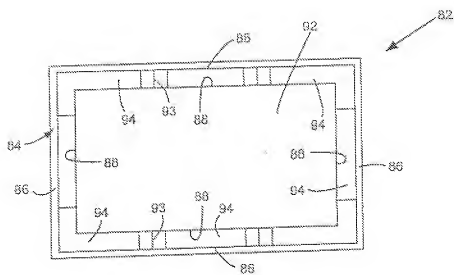


Fig. 4

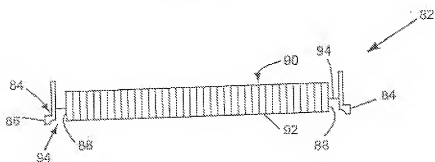
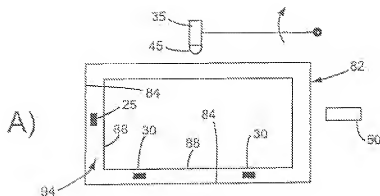
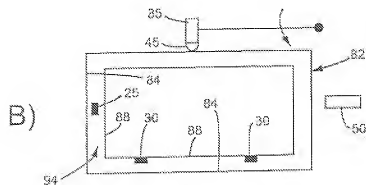


Fig. 5

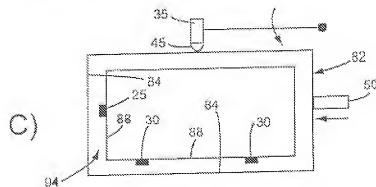
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LOADING

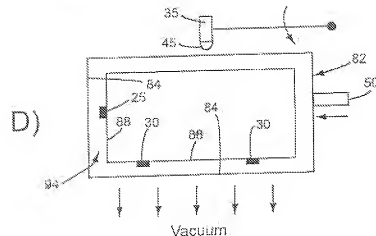
- a.) Y-Axis Pusher Open
 b.) X-Axis Pusher Open
 c.) Vacuum Source Off

POSITIONING

- a.) Y-Axis Pusher in Tension
 b.) X-Axis Pusher in Tension
 c.) Vacuum Source Off

POSITIONING

- a.) Y-Axis Pusher in Tension
 b.) X-Axis Pusher in Tension
 c.) Vacuum Source Off

CLAMPING

- a.) Y-Axis Pusher in Tension
 b.) X-Axis Pusher in Tension
 c.) Vacuum Source On

Fig.6

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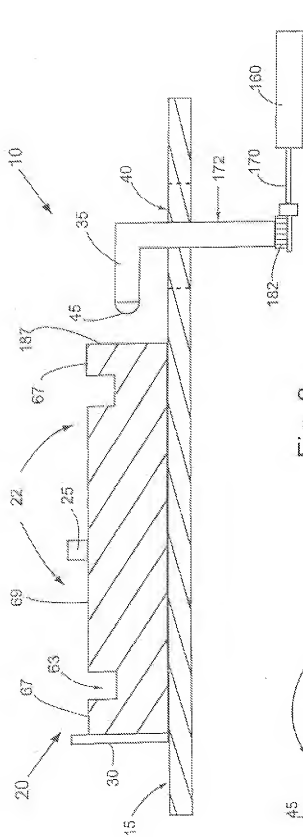


Fig. 8

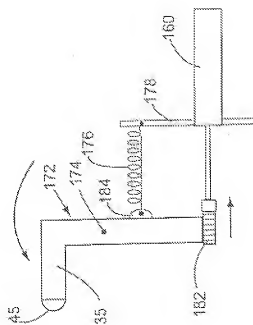


Fig. 9

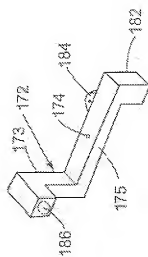


Fig. 10

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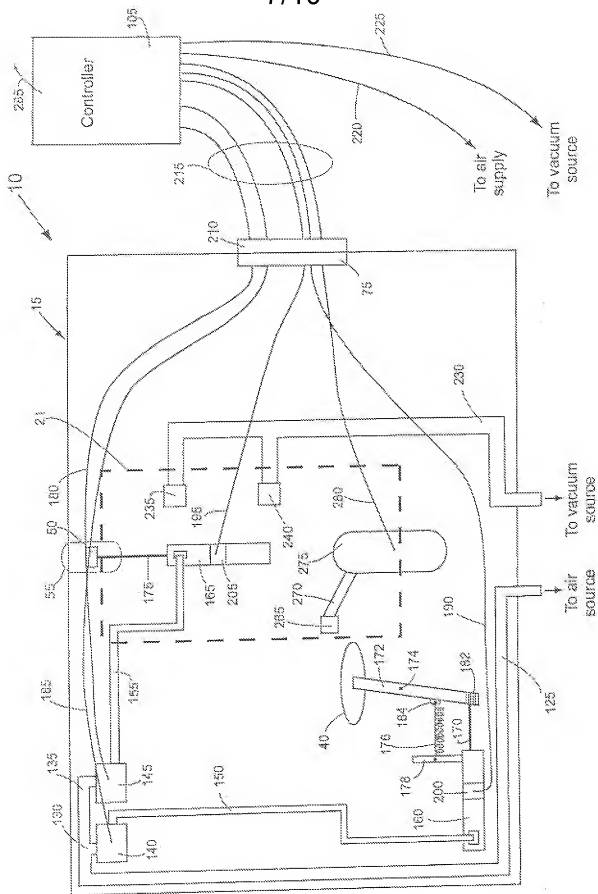


Fig. 11

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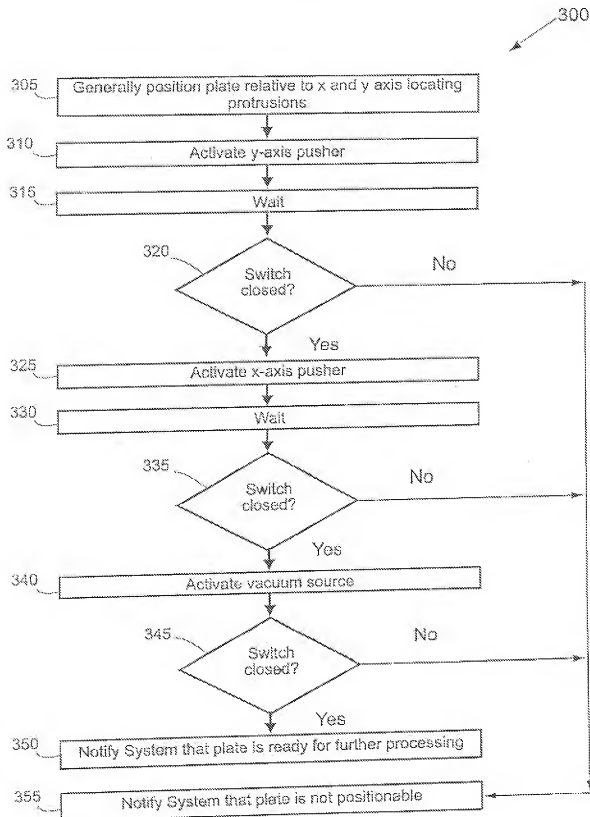


Fig. 12

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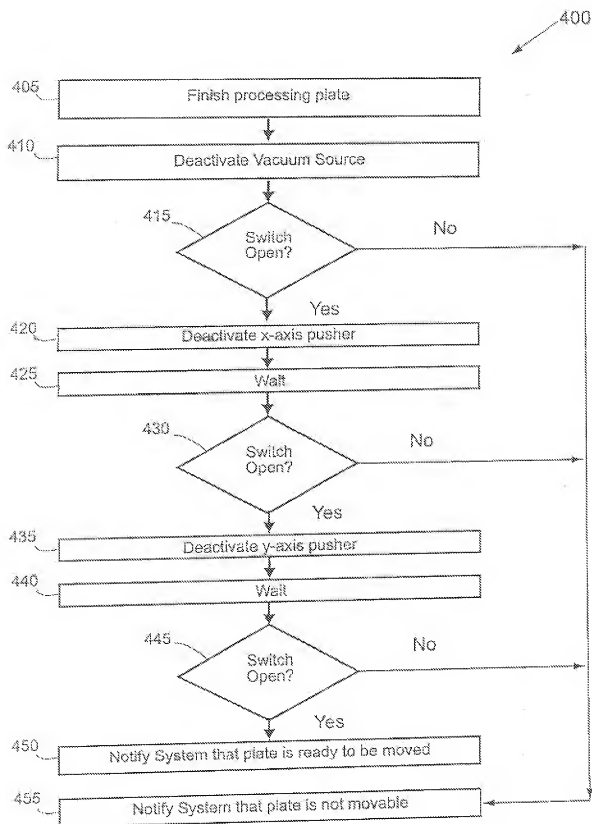


Fig. 13

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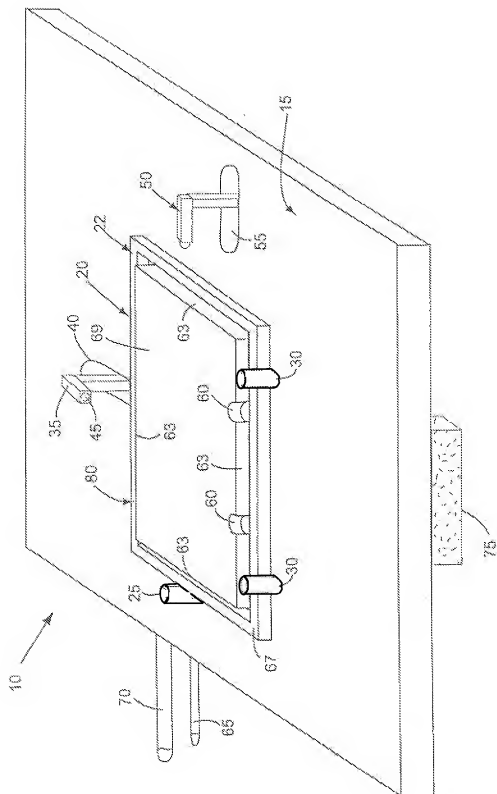


Fig. 14